

# SAFETY DATA SHEET

Versi  
on 3.0 Revision Date  
09/04/2017

## 1. Product and company identification

<b>Product name</b>	: E3 Tungsten Electrodes
<b>Material uses</b>	: Welding, cutting metal working. This product is designed to be used as a non-melting electrode for Arc welding and cutting processes.
<b>Supplier</b>	: Stanford Advanced Materials 23661 Birtcher Dr. Lake Forest, CA 92630, USA Tel : +1 (949) 407-8904 Fax : +1 (949) 812-6690

## 2. Hazards identification

### Emergency overview

<b>Physical state</b>	: Solid. [Bar]
<b>Color</b>	: Metallic grey.
<b>Odor</b>	: Odorless.
<b>Signal word</b>	: WARNING!
<b>Hazard statements</b>	: MAY CAUSE EYE AND SKIN IRRITATION. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE.

The fumes emitted by the electrodes, in use, are hazardous. This MSDS is written for workers using these electrodes. These hazards relate to welding fumes (electrodes in use) and not to the electrodes as sold.

<b>Precautionary measures</b>	: Avoid contact with eyes. Avoid prolonged or repeated contact with skin. Wash thoroughly after handling.
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<b>OSHA/HCS status</b>	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
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### Potential acute health effects

<b>Inhalation</b>	: No known significant effects or critical hazards.
<b>Ingestion</b>	: No known significant effects or critical hazards.
<b>Skin</b>	: Slightly irritating to the skin.
<b>Eyes</b>	: Dust particules or fumes may cause eye irritation.

### Potential chronic health effects

<b>Chronic effects</b>	: Contains material that can cause target organ damage.
<b>Carcinogenicity</b>	: No known significant effects or critical hazards.
<b>Mutagenicity</b>	: No known significant effects or critical hazards.
<b>Teratogenicity</b>	: No known significant effects or critical hazards.
<b>Developmental effects</b>	: No known significant effects or critical hazards.
<b>Fertility effects</b>	: No known significant effects or critical hazards.
<b>Target organs</b>	: Contains material which may cause damage to the following organs: blood, upper respiratory tract, skin, eyes.

### Over-exposure signs/symptoms

<b>Inhalation</b>	: No specific data.
<b>Ingestion</b>	: No specific data.

## 2. Hazards identification

- Skin** : Adverse symptoms may include the following:  
irritation  
redness
- Eyes** : Adverse symptoms may include the following:  
irritation  
watering  
redness
- Medical conditions aggravated by overexposure** : Pre-existing disorders involving any target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product.
- See toxicological information (Section 11)

## 3. Composition/information on ingredients

### United States

Name	CAS number	%
Tungsten	7440-33-7	98.2 - 98.48
Lanthanum oxide	1312-81-8	1.3 - 1.7
Zirconium dioxide	1314-23-4	0.06 - 0.10
Yttrium oxide	1314-36-9	0.06 - 0.10

### Canada

Name	CAS number	%
Tungsten	7440-33-7	98.2 - 98.48
Lanthanum oxide	1312-81-8	1.3 - 1.7
Zirconium dioxide	1314-23-4	0.06 - 0.10
Yttrium oxide	1314-36-9	0.06 - 0.10

### Mexico

Name	CAS number	UN number	%	IDLH	Classification			
					H	F	R	Special
Tungsten	7440-33-7	Not regulated.	98.2 - 98.48	-	1	1	0	-
Lanthanum oxide	1312-81-8	Not regulated.	1.3 - 1.7	-	0	1	0	-
Zirconium dioxide	1314-23-4	Not regulated.	0.06 -0.10	50 mg/m <sup>3</sup>	0	0	0	-
Yttrium oxide	1314-36-9	Not available.	0.06 -0.10	500 mg/m <sup>3</sup>	0	0	0	-

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

## 4. First aid measures

- Eye contact** : Immediately flush eyes with plenty of water for at least 20 minutes, occasionally lifting the upper and lower eyelids. Get medical attention if symptoms occur.
- Skin contact** : In case of contact, immediately flush skin with plenty of water for at least 20 minutes. Get medical attention if symptoms occur.
- Inhalation** : Move exposed person to fresh air.
- Ingestion** : Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person.
- Notes to physician** : No specific treatment. Treat symptomatically.

## 5. Fire-fighting measures

**Flammability of the product** : Welding arcs and sparks can ignite combustibles. Refer to ANSI Z49.1 "SAFETY IN WELDING AND CUTTING" published by the American Welding Society for fire prevention and protection information during welding.

### Extinguishing media

- Suitable** : Use an extinguishing agent suitable for the surrounding fire.
- Not suitable** : None known.

## 5. Fire-fighting measures

- Hazardous decomposition products** : Tungsten exposed to air: from 500°C onwards oxidation to tungsten oxide WO<sub>3</sub>.  
From 850°C onwards evaporation of built up tungsten oxides WO<sub>3</sub>.
- Special protective equipment for fire-fighters** : No special protection is required.

## 6. Accidental release measures

- Personal precautions** : Provide adequate ventilation. Put on appropriate personal protective equipment (see Section 8).
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Methods for cleaning up**
- Small spill** : Vacuum or sweep up material and place in a designated, labeled waste container. Dispose via a licensed waste disposal contractor.
- Large spill** : Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose via a licensed waste disposal contractor. Note: see section 1 for emergency contact information and section 13 for waste disposal.

## 7. Handling and storage

- Handling** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Do not ingest. Avoid contact with eyes, skin and clothing. Empty containers retain product residue and can be hazardous.
- Storage** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## 8. Exposure controls/personal protection

### United States

Ingredient	Exposure limits
Tungsten	<p><b>ACGIH TLV (United States, 2/2010).</b> TWA: 5 mg/m<sup>3</sup>, (W) 8 hour(s). Form: Insoluble STEL: 10 mg/m<sup>3</sup>, (W) 15 minute(s). Form: Insoluble</p> <p><b>NIOSH REL (United States, 6/2009).</b> STEL: 10 mg/m<sup>3</sup>, (W) 15 minute(s). TWA: 5 mg/m<sup>3</sup>, (W) 10 hour(s).</p>
Tungsten oxide WO <sub>3</sub>	<p><b>ACGIH TLV (United States, 2/2010).</b> STEL: 10 mg/m<sup>3</sup>, (as W) 15 minute(s). Form: Insoluble TWA: 5 mg/m<sup>3</sup>, (as W) 8 hour(s). Form: Insoluble</p> <p><b>OSHA PEL 1989 (United States, 3/1989).</b> STEL: 10 mg/m<sup>3</sup>, (as W) 15 minute(s). Form: Insoluble TWA: 5 mg/m<sup>3</sup>, (as W) 8 hour(s). Form: Insoluble</p> <p><b>NIOSH REL (United States, 6/2009).</b> TWA: 5 mg/m<sup>3</sup>, (as W) 10 hour(s). STEL: 10 mg/m<sup>3</sup>, (as W) 15 minute(s).</p>
Lanthanum oxide Yttrium oxide	<p><b>ACGIH TLV (United States, 2/2010).</b> TWA: 1 mg/m<sup>3</sup>, (as Y) 8 hour(s).</p>
Zirconium dioxide	<p><b>ACGIH TLV (United States, 2/2010).</b> STEL: 10 mg/m<sup>3</sup>, (Zr) 15 minute(s). TWA: 5 mg/m<sup>3</sup>, (Zr) 8 hour(s).</p> <p><b>NIOSH REL (United States, 6/2009).</b> STEL: 10 mg/m<sup>3</sup>, (Zr) 15 minute(s).</p>
	TWA: 5 mg/m <sup>3</sup> , (Zr) 10 hour(s).

## 8. Exposure controls/personal protection

OSHA PEL (United States, 6/2010).  
TWA: 5 mg/m<sup>3</sup>, (Zr) 8 hour(s).

### Canada

Occupational exposure limits		TWA (8 hours)			STEL (15 mins)			Ceiling			Notations
Ingredient	List name	ppm	mg/m <sup>3</sup>	Other	ppm	mg/m <sup>3</sup>	Other	ppm	mg/m <sup>3</sup>	Other	
Yttrium oxide, as Y	US ACGIH 2/2010	-	1	-	-	-	-	-	-	-	
	AB 4/2009	-	1	-	-	-	-	-	-	-	
	BC 9/2010	-	1	-	-	-	-	-	-	-	
	ON 7/2010	-	1	-	-	-	-	-	-	-	
	QC 6/2008	-	1	-	-	-	-	-	-	-	
Zirconium dioxide, Zr	US ACGIH 2/2010	-	5	-	-	10	-	-	-	-	
	AB 4/2009	-	5	-	-	10	-	-	-	-	
	BC 9/2010	-	5	-	-	10	-	-	-	-	
	ON 7/2010	-	5	-	-	10	-	-	-	-	
	QC 6/2008	-	5	-	-	10	-	-	-	-	
Tungsten, W	US ACGIH 2/2010	-	5	-	-	10	-	-	-	-	[a]
	QC 6/2008	-	5	-	-	10	-	-	-	-	
	AB 4/2009	-	5	-	-	10	-	-	-	-	[3]
Tungsten Tungsten oxide WO <sub>3</sub> , as W	BC 9/2010	-	5	-	-	10	-	-	-	-	[a]
	US ACGIH 2/2010	-	5	-	-	10	-	-	-	-	[3]
Tungsten oxide WO <sub>3</sub> Tungsten oxide WO <sub>3</sub> , as W	AB 4/2009	-	5	-	-	10	-	-	-	-	[3]
	BC 9/2010	-	5	-	-	10	-	-	-	-	
	ON 7/2010	-	5	-	-	10	-	-	-	-	[b]

[3]Skin sensitization

Form: [a]Insoluble

### Mexico

#### Occupational exposure limits

Ingredient	Exposure limits
Tungsten	<b>NOM-010-STPS (Mexico, 9/2000).</b> LMPE-CT: 10 mg/m <sup>3</sup> , (W) 15 minute(s). LMPE-PPT: 5 mg/m <sup>3</sup> , (W) 8 hour(s).
Tungsten oxide WO <sub>3</sub>	<b>NOM-010-STPS (Mexico, 9/2000).</b> LMPE-CT: 10 mg/m <sup>3</sup> , (as W) 15 minute(s). LMPE-PPT: 5 mg/m <sup>3</sup> , (as W) 8 hour(s).
Lanthanum oxide Yttrium oxide	<b>ACGIH TLV (United States, 2/2010).</b> TWA: 1 mg/m <sup>3</sup> , (as Y) 8 hour(s).
Zirconium dioxide	<b>NOM-010-STPS (Mexico, 9/2000).</b> LMPE-CT: 10 mg/m <sup>3</sup> , (Zr) 15 minute(s). LMPE-PPT: 5 mg/m <sup>3</sup> , (Zr) 8 hour(s).

Consult local authorities for acceptable exposure limits.

**Recommended monitoring procedures** : Personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

**Engineering measures** : No special ventilation requirements. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

**Hygiene measures** : Ensure that eyewash stations and safety showers are close to the workstation location. Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

#### Personal protection

##### Respiratory

: Not required under normal conditions of use. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

##### Hands

: Use gloves appropriate for work or task being performed.

## 8. Exposure controls/personal protection

- Eyes** : Safety eyewear should be used when there is a likelihood of exposure. Recommended: Safety glasses with side shields.
- Skin** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: Lab coat.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

## 9. Physical and chemical properties

- Physical state** : Solid. [Bar]
- Color** : Metallic grey.
- Odor** : Odorless.
- Boiling/condensation point** : 5900°C (10652°F)
- Melting/freezing point** : 3400°C (6152°F)
- Density** : 19 to 19.1 g/cm<sub>3</sub>
- Solubility** : Insoluble in water

## 10. Stability and reactivity

- Chemical stability** : The product is stable.
- Conditions to avoid** : No specific data.
- Incompatible materials** : Reactive or incompatible with the following materials: oxidizing materials.
- Hazardous decomposition products** : Tungsten exposed to air: from 500°C onwards oxidation to tungsten oxide WO<sub>3</sub>.  
From 850°C onwards evaporation of built up tungsten oxides WO<sub>3</sub>.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

## 11. Toxicological information

- Acute toxicity** : No specific data.

### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Tungsten	Eyes - Mild irritant	Rabbit	-	24 hours 500 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 mg	-

- IDLH** : Not available.

- Synergistic products** : Not available.

## 12. Ecological information

- Ecotoxicity** : No known significant effects or critical hazards.

## 13. Disposal considerations

- Waste disposal** : The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues.

## 13. Disposal considerations

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

## 14. Transport information

### International transport regulations

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
DOT Classification	Not regulated.	-	-	-		-
TDG Classification	Not regulated.	-	-	-		-
Mexico Classification	Not regulated.	-	-	-		-
IMDG Class	Not regulated.	-	-	-		-
IATA-DGR Class	Not regulated.	-	-	-		-

PG\* : Packing group

Exemption to the above classification may apply.

**AERG :** Not applicable

## 15. Regulatory information

### United States

<b>HCS Classification</b>	: Target organ effects
<b>U.S. Federal regulations</b>	: <b>TSCA 8(a) PAIR:</b> Tungsten <b>TSCA 8(a) IUR Exempt/Partial exemption:</b> Not determined <b>United States inventory (TSCA 8b):</b> All components are listed or exempted. <b>SARA 302/304/311/312 extremely hazardous substances:</b> No products were found. <b>SARA 302/304 emergency planning and notification:</b> No products were found. <b>SARA 302/304/311/312 hazardous chemicals:</b> Tungsten <b>SARA 311/312 MSDS distribution - chemical inventory - hazard identification:</b> Tungsten: Immediate (acute) health hazard, Delayed (chronic) health hazard
<b>Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)</b>	: Not listed
<b>Clean Air Act Section 602 Class I Substances</b>	: Not listed
<b>Clean Air Act Section 602 Class II Substances</b>	: Not listed
<b>DEA List I Chemicals (Precursor Chemicals)</b>	: Not listed
<b>DEA List II Chemicals (Essential Chemicals)</b>	: Not listed

## 15. Regulatory information

### State regulations

- Massachusetts** : The following components are listed: Tungsten  
**New York** : None of the components are listed.  
**New Jersey** : The following components are listed: Tungsten  
**Pennsylvania** : The following components are listed: Tungsten  
**California Prop. 65**

None of the components are listed.

### Canada

- WHMIS (Canada)** : Not controlled under WHMIS (Canada).

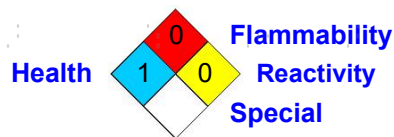
### Canadian lists

- Canadian NPRI** : None of the components are listed.  
**CEPA Toxic substances** : None of the components are listed.  
**Canada inventory** : All components are listed or exempted.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

### Mexico

**Classification** :



### International regulations

- International lists** : **Australia inventory (AICS)**: All components are listed or exempted.  
**China inventory (IECSC)**: All components are listed or exempted.  
**Japan inventory**: Not determined.  
**Korea inventory**: All components are listed or exempted.  
**New Zealand Inventory of Chemicals (NZIoC)**: All components are listed or exempted.  
**Philippines inventory (PICCS)**: All components are listed or exempted.

## 16. Other information

This material safety data sheet is offered solely for your information, consideration, and investigation. Stanford Advanced Materials provides no warranties, either express or implied, and assumes no responsibility for the accuracy or completeness of the data contained herein.